

Table 2. Baseline Reliability Testing – Materials/Components on Board Level Products

Stress Test Conditions	Requirements
Vibration temperature cycling (HALT/HASS) TC-J 0/100°C 2cycles/hr, with 12 G _{rms} , 2 – 12K Hz	24 cycles
3-pt Bend (+) and (-) 2% bow or 0.91N/mm held 1 minute	5 cycles
Torsion 5cyc ± 1.9°/in or 1.236 N-m, held 1 minute	5 cycles
Mechanical Shock 30g/25ms trapezoid pulse, 10 per axis plus 500g/1.0ms, half sine pulse, 10 per axis for module Or 1500g/0.5ms, half since plus, 10 per axis for SSD	60 drops for module Or 30 drops for SSD
Random Vibration 3.10 G _{rms} , (5 to 800)Hz, 30 min per axis for Module Or 20 G _{rms} , (5 to 3000)Hz, 30 min per axis for SSD	30 minutes per axis
Temperature Cycle TC-N, -40/85°C, 2 cycles/hr for SSD Or TC-K, 0/125°C, 2 cycles/hr for Module	1000 cycles for SSD Or 750 cycles for Module
HAST, 110°C/85%R.H., alt V bias Or THB, 85°C/85%R.H., alt V bias	264 hrs Or 504 hrs

1.2 Automotive Grade Requirements

1.2.1 Automotive grade parts must have an operating temperature range of -40 C to +125 C.